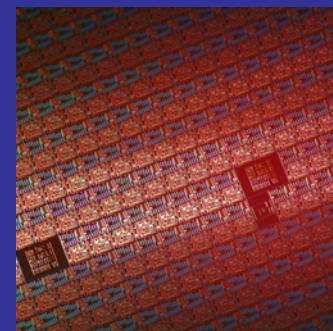




Accelerating the next technology revolution

# Oct 2013 Resist TWG

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SEMATECH

# Housekeeping



- Welcome to the IEUVI Resist TWG meeting
- Please sign in
- Please pick up your name tag. If one doesn't exist, please use one of the blank tags, and add your name and the company you work for
- At the end of the meeting, please return the name tags
- We would like this to be an interactive meeting. Please feel free to ask questions and make suggestions.
- All meeting presentations will be made available on the IEUVI web site after the meeting

# Introduction

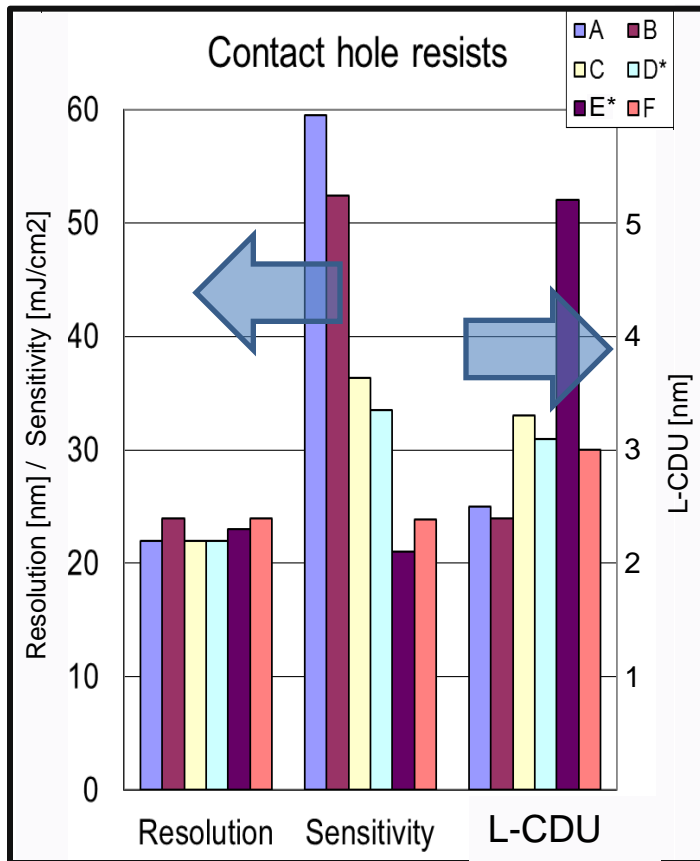


- **Resolution and Sensitivity are improving**
  - Resist vendors are now demonstrating **15 - 16nm hp** resolution with CAR on all EUV Micro Exposure Tools
  - Preliminary results from the NXE3300 are starting to become available
- **LWR and pattern collapse need improvement**
  - Current materials are have not met the LWR target
    - Many materials at ~3nm, target is <2nm
  - LWR improvement belongs to both litho and pattern transfer
    - Looking for an integrated solution to get to the target level
- **Contact hole imaging is a focus item**
  - Materials showing resolution in the 22 – 24nm hp range
  - Improving Local CDU is very important
    - Trends show L-CDU improves as sensitivity decreases
- **Outgassing**
  - Major issue limiting materials research and development
    - Testing availability is improving, but is not at required capacity
    - Ability to research topics related to outgassing is becoming available
- **Interest in DSA as a means to compliment traditional lithography**

# Contact hole imaging on the LBNL MET tool



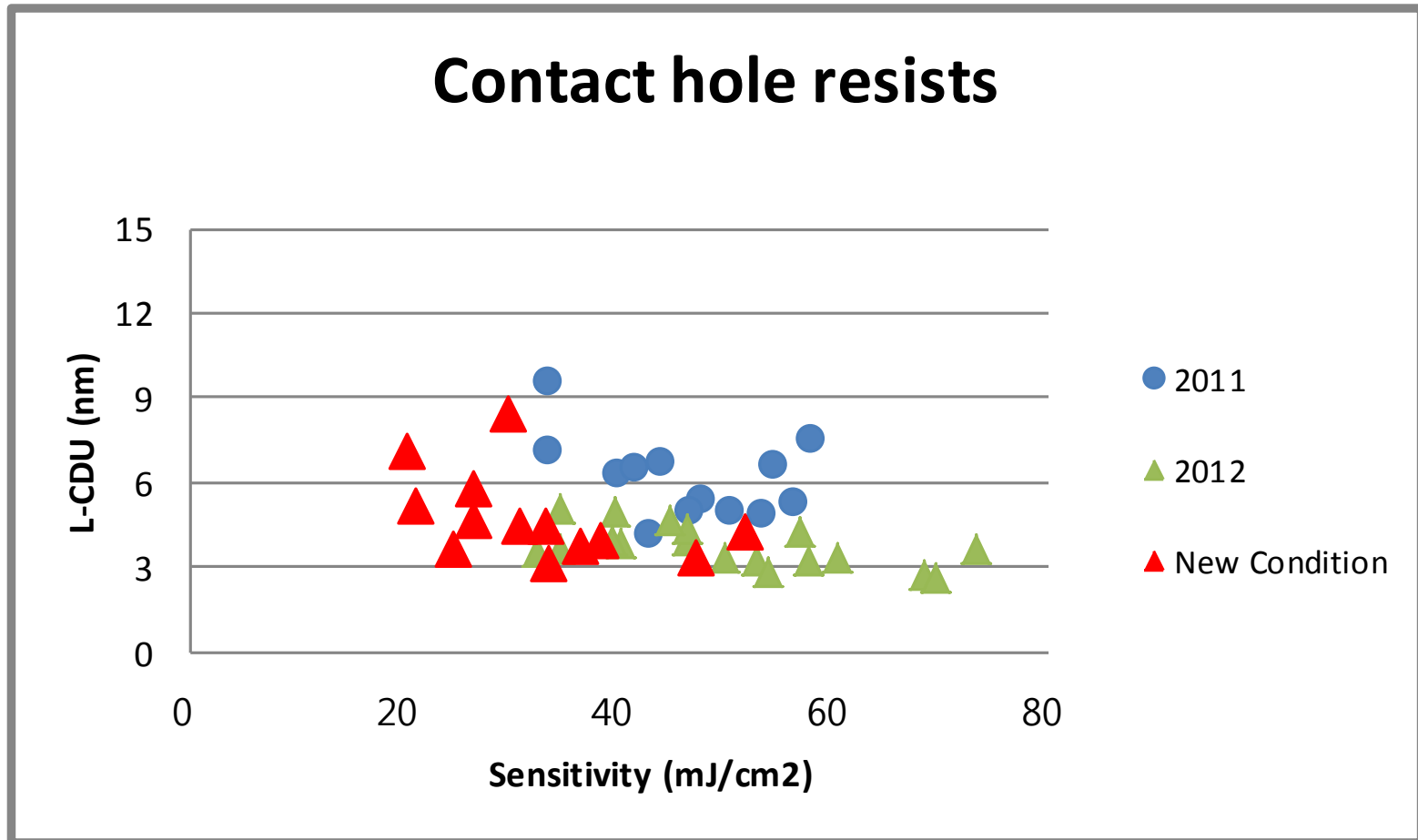
Berkeley MET  
 Quad, NA 0.3, sigma 0.48~0.68  
 FT 80nm, \* 60nm  
 Underlayers  
 No mask bias, \* (+20% Bias)



\* L-CDU was measured at 26 or 25nm HP

	26nm	24nm	23nm	22nm	21nm	20nm
A	59.5mJ/cm <sup>2</sup> 2.5nm					
B	52.4mJ/cm <sup>2</sup> 2.4nm					
C	36.3mJ/cm <sup>2</sup> 3.3nm					
D*	33.5mJ/cm <sup>2</sup> 3.1nm (25nmHP)					
E*	21.0mJ/cm <sup>2</sup> 5.2nm (25nmHP)					
F	23.9mJ/cm <sup>2</sup> 3.0nm					
						Sensitivity [mJ/cm <sup>2</sup> ] / L-CDU [nm]

# Contact hole resist progress and trends



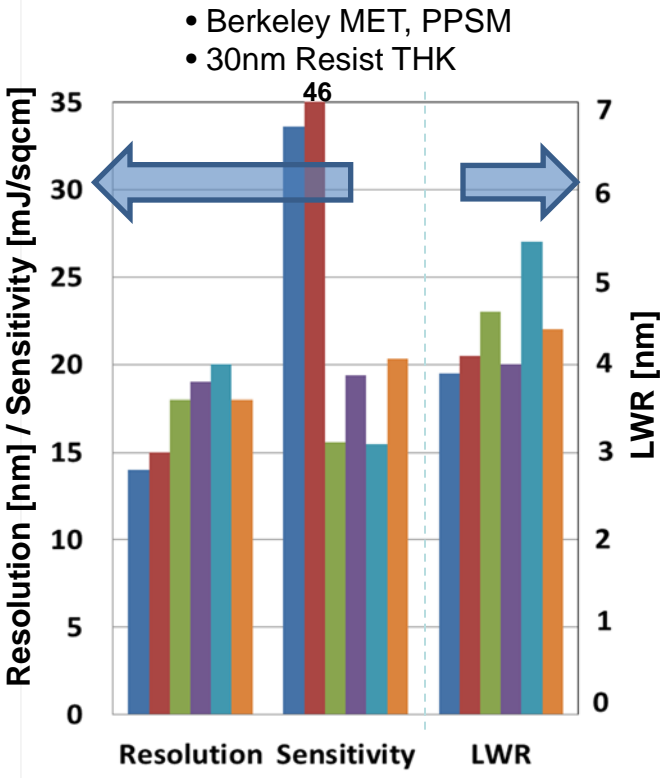
**Trend shows improved L-CDU at the expense of sensitivity**

# Resist Performance Status

Pseudo PSM @ LBNL



## Best resolution resist from each supplier



	20nm	19nm	18nm	17nm	16nm	15nm	14nm	13nm
V5	19.3/4.3	18.4/3.5	17.6/3.7	16.4/3.9	15.1/3.7	14.7/3.7	12.5/3.8	
V3	15.3nm/3.9nm	16.1nm/4.2nm	15.8nm/4.3nm	14.5nm/4.0nm	13.1nm/3.6nm	11.6nm/4.2nm	11.3nm/4.5nm	
V2	14.6/3.5	14.5/3.8	13.7/3.6					
V6	19.2/6.2	17.8/4.9	17.2/4.1	15.6/4.9	14.7/4.7			
V4	20.7/4.8	19.6/6.0						
V1	20.3/4.6nm	19.6/4.0nm	19.4/5.9nm	18.6/4.4nm				

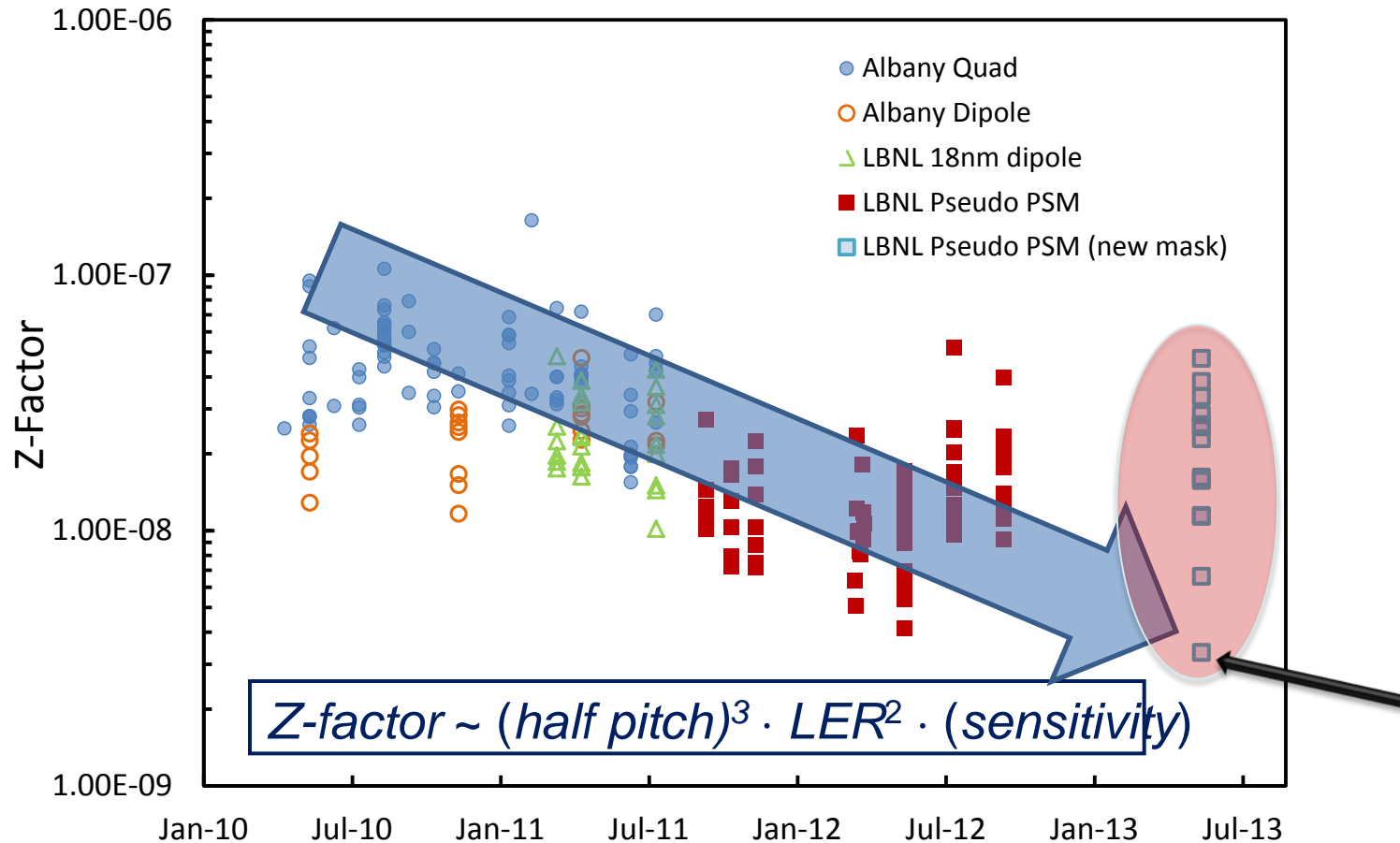
Pseudo PSM

**No resist suppliers showed progress in improving resolution compared to previous year**



# Z-Factor of EUV Resists Over Time

## Lines and Spaces



- Data represent materials from six suppliers
- Only one material shows significantly improved Z-value

# July 2013 Outgas tool status & capacity



	Status	Tested to date	Tested since February meeting	Current Throughput (samples per month)
ROX	Up	102	21	10
EUVT	Up	39	36	20
NIST	Up	15 paying, 26 total	5	6
EIDEC	Up	102	42	30 - 40
IMEC	In recertification after downtime	90	21	20
<b>Current capacity</b>		<b>348</b>	<b>125 (~18/month)</b>	<b>~90</b>

Industry request: 250 per month, same as MET tools



# Agenda



Time	Title	Presenter
8:30 AM – 8:40 AM	Welcome and Introductions	<i>F. Goodwin, SEMATECH</i>
8:40 AM – 9:00 AM	<a href="#"><u>NIST Outgas Testing Update</u></a>	<i>S. Hill, NIST</i>
9:00 AM – 9:20 AM	<a href="#"><u>EIDEC Outgas Testing Update</u></a>	<i>S. Inoue, EIDEC</i>
9:20 AM – 9:40 AM	<a href="#"><u>ROX Outgas Testing Update</u></a>	<i>G. Denbeaux, CNSE</i>
9:40 AM – 10:00 AM	<a href="#"><u>iMEC Outgas Testing Update</u></a>	<i>E. Hendrickx, imec</i>
10:00 AM – 10:20 AM	<a href="#"><u>EUVT Outgas Testing Update</u></a> <a href="#"><u>Outgas Round Robin Testing Update</u></a>	<i>J. Sohn, SEMATECH</i>
10:20 AM – 10:30 AM	Break	
10:30 AM – 10:50 AM	<a href="#"><u>MORE Project Update</u></a>	<i>W. Yueh, Intel</i>
10:50 AM – 11:10 AM	<a href="#"><u>Time Resolved Spectroscopy of Nanoparticle EUV Photoresists</u></a>	<i>S. Tagawa, Osaka University</i>
11:10 AM – 11:30 AM	<a href="#"><u>Development of Block Copolymer Systems for DSA at University of Queensland</u></a>	<i>I. Blakey, University of Queensland</i>
11:30 AM – 11:45 AM	Summary	<i>G. Denbeaux, CNSE</i>