

# **Outgassing Measurement in the University of Hyogo (NewSUBARU)**

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# Outline

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- 1. The detail of resist evaluation system**
- 2. Outgassing measurement result**

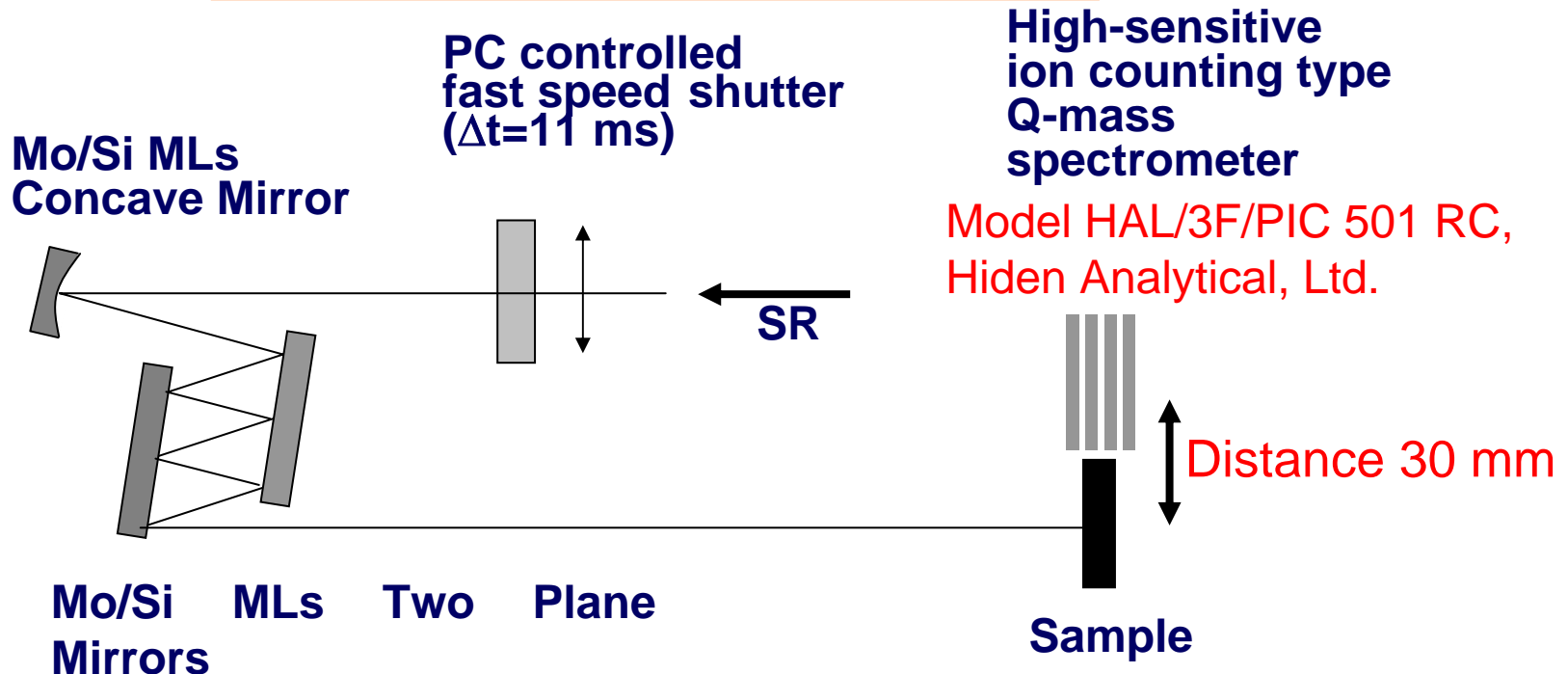
# Setup of novel resist evaluation system

- 1) Measurements of sensitivity
- 2) Outgas characteristics
- 3) Chemical reaction analysis

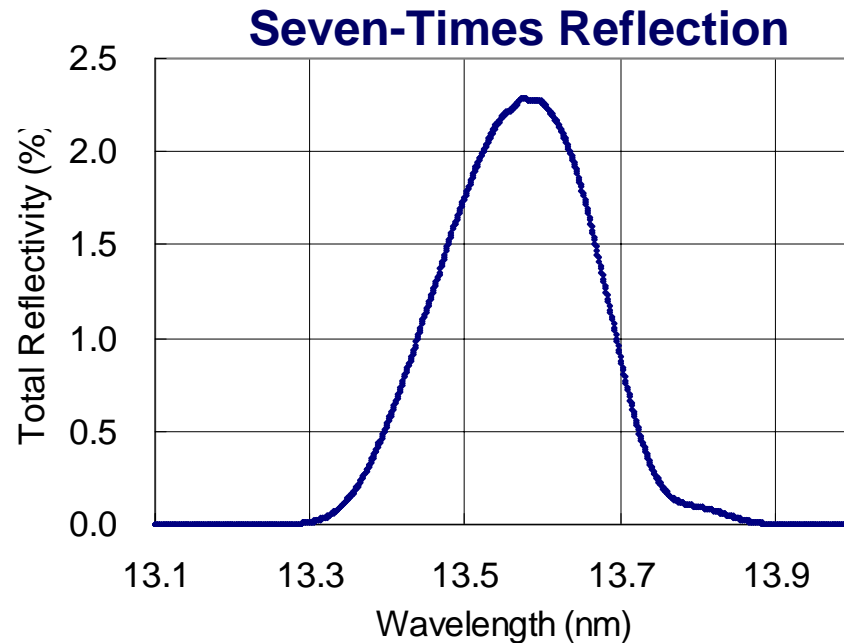
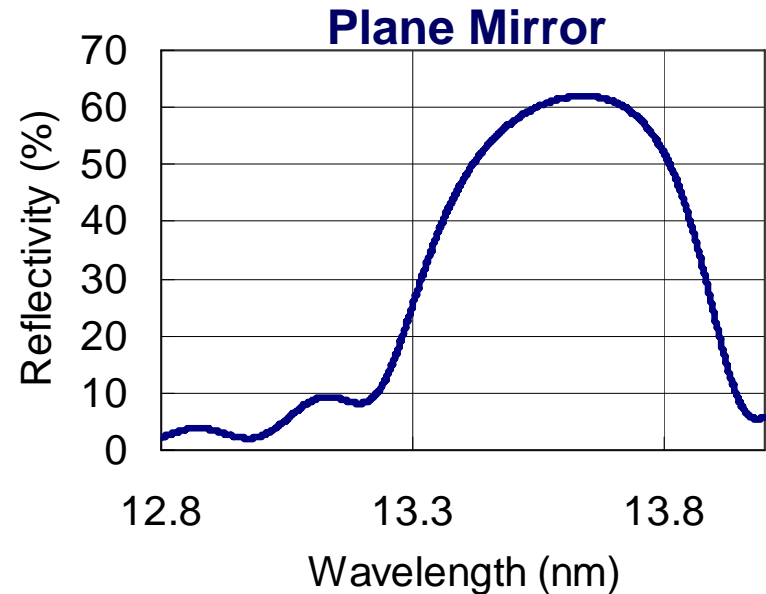
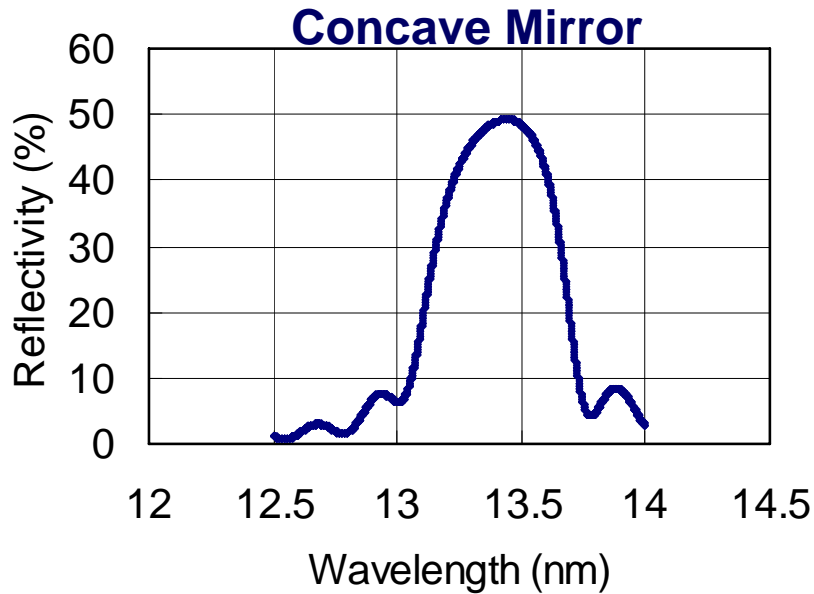
Simulating six-mirror optics



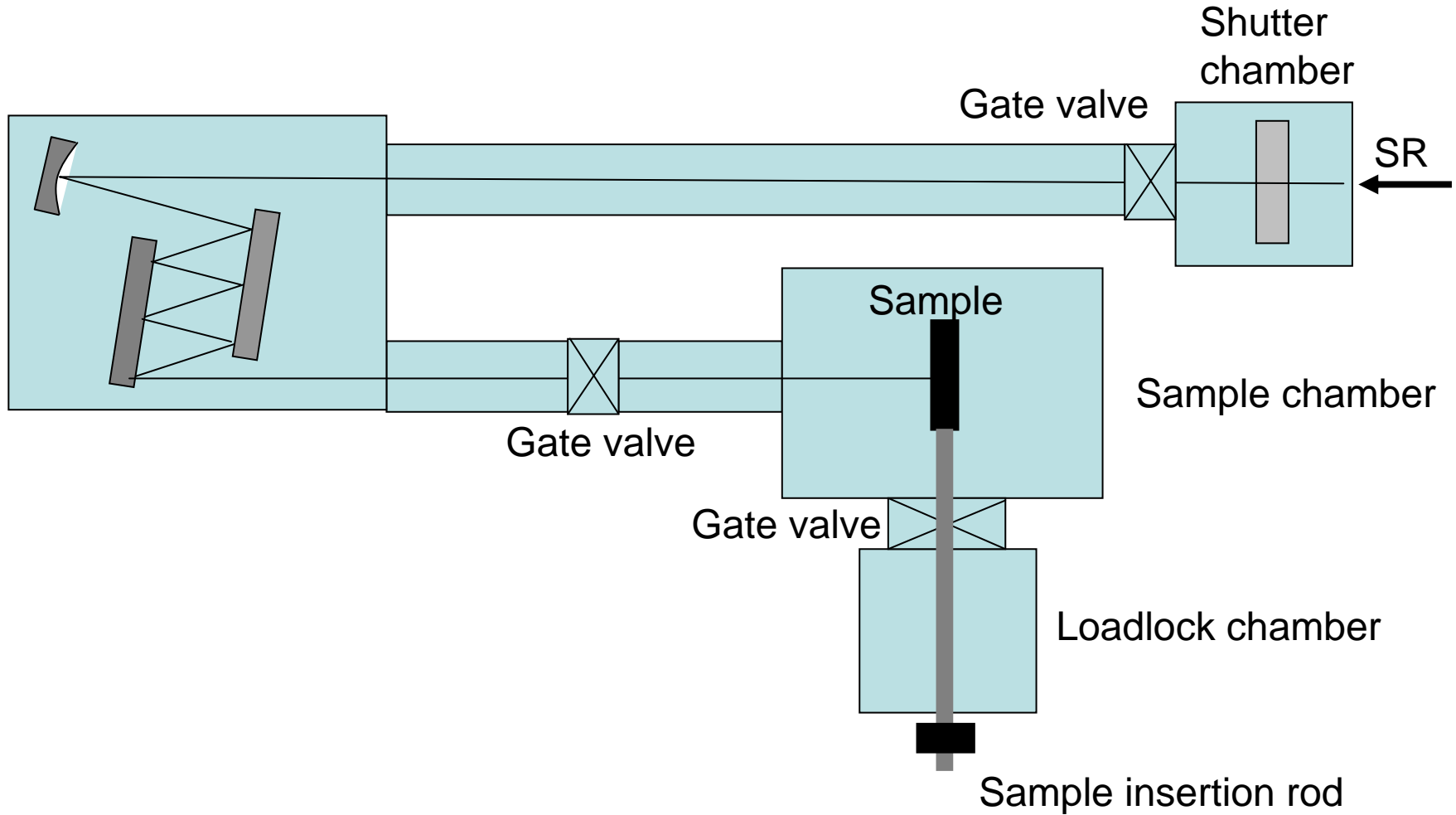
Practical exposure spectrum



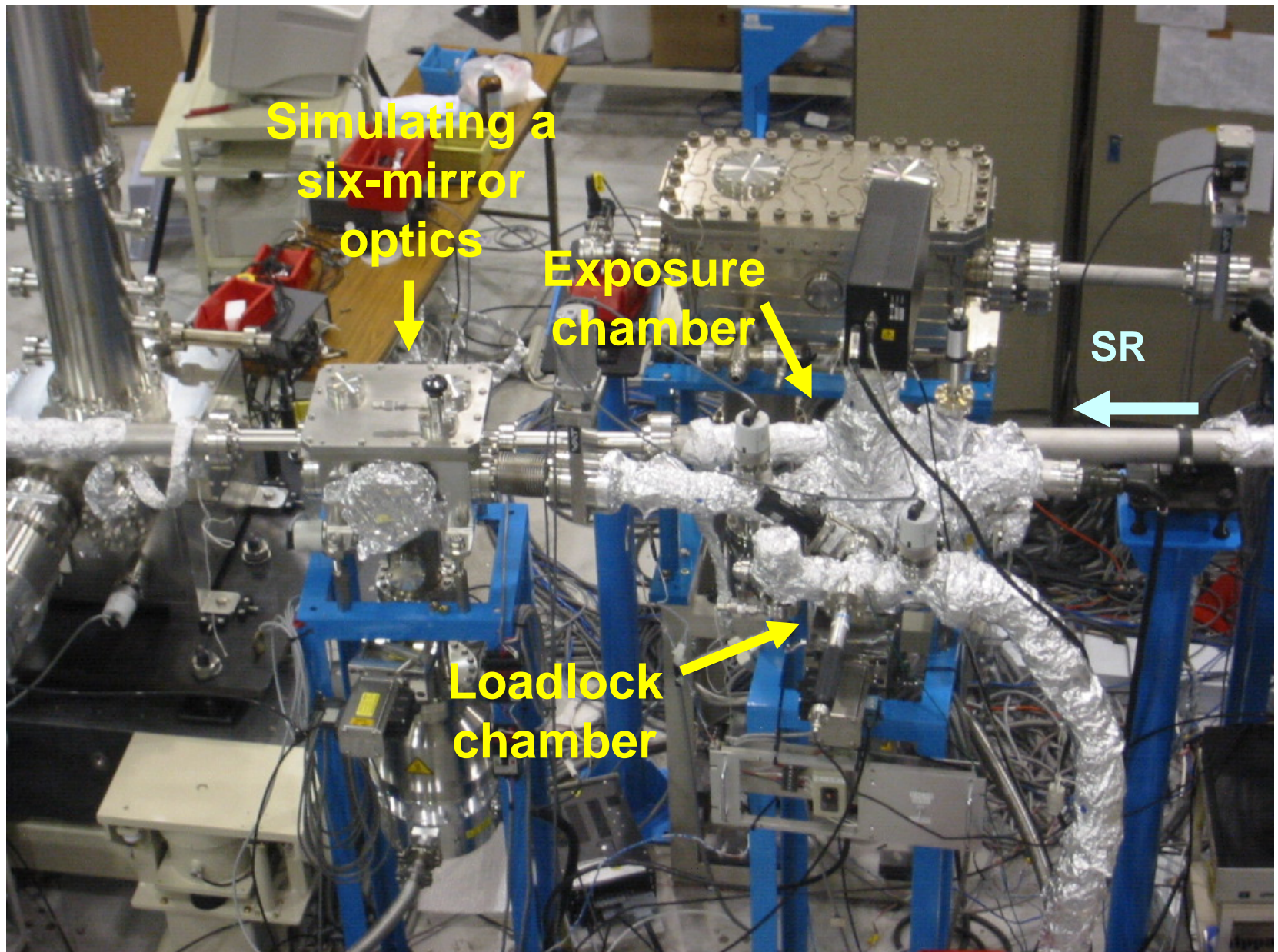
# Reflectivities spectra of Mo/Si MLs



# Setup of novel resist evaluation system



# Setup of resist evaluation system



# Sample exposure

**Loadlock chamber**

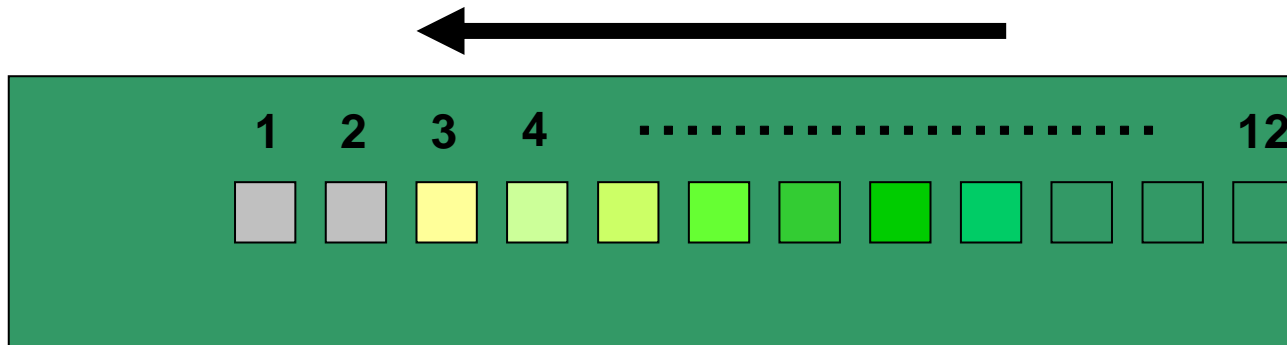
**Pumping time**      **1 hour to  $10^{-5}$  Pa**

**Sample chamber**       **$2 \times 10^{-6}$  Pa**

**Sample size**      **85 mm  $\times$  18 mm**

**Exposure area**      **4 mm  $\times$  4 mm / shot**

**Total shots**      **12 shots/sample**



# Experimental Conditions

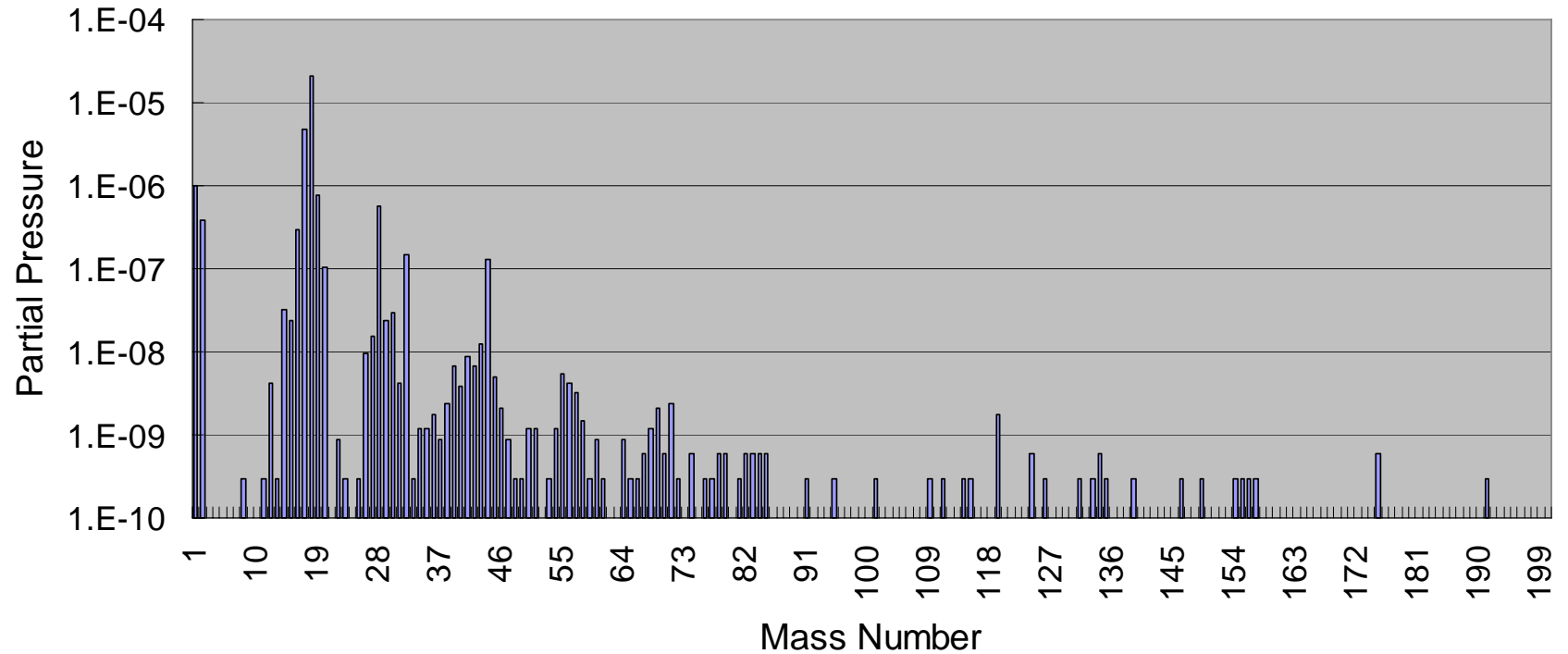
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- **Substrate** : Si Wafer
- **Film Thickness** : 125 nm
- **PAB** : 140°C 60 s
- **Exposure** :  $\lambda = 13.5\text{nm}$   
200mA (0.05 mW/cm<sup>2</sup>)



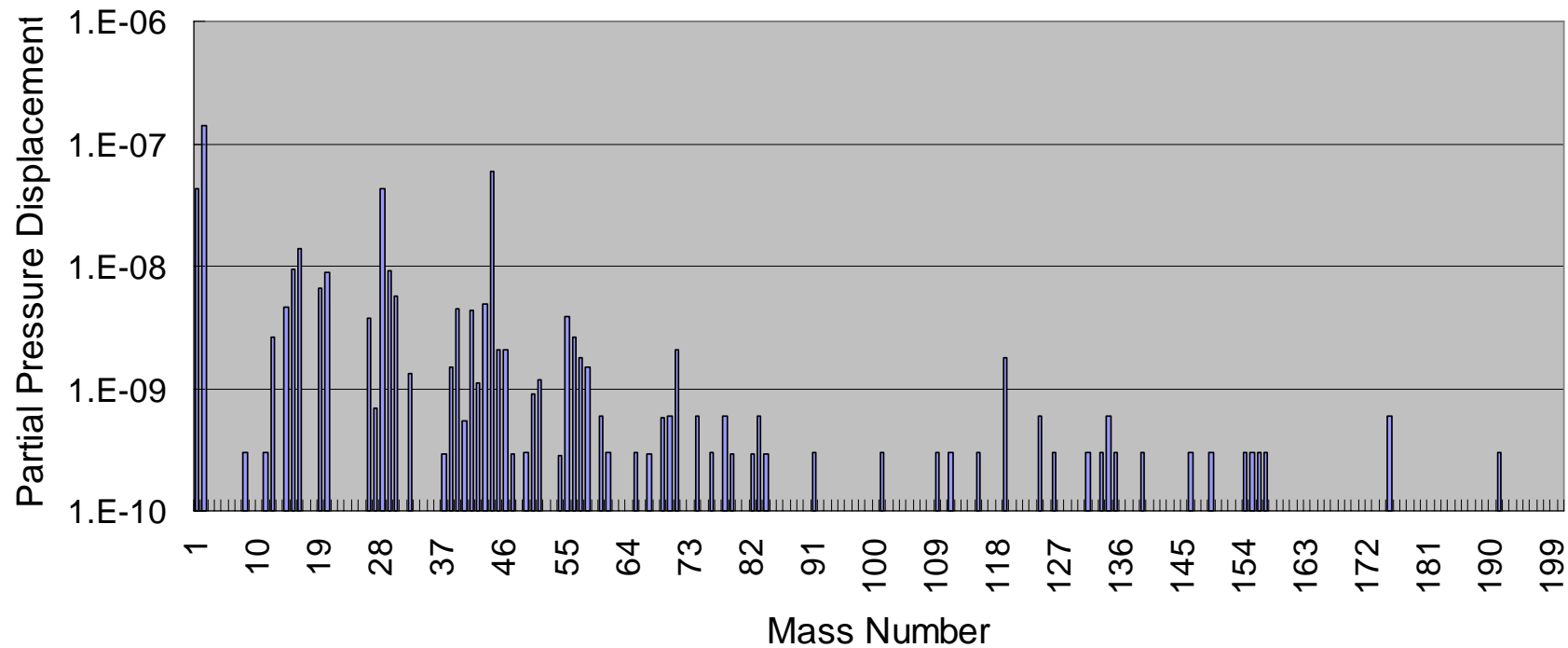
# Partial pressure after exposure

Round Robin (after exposure)



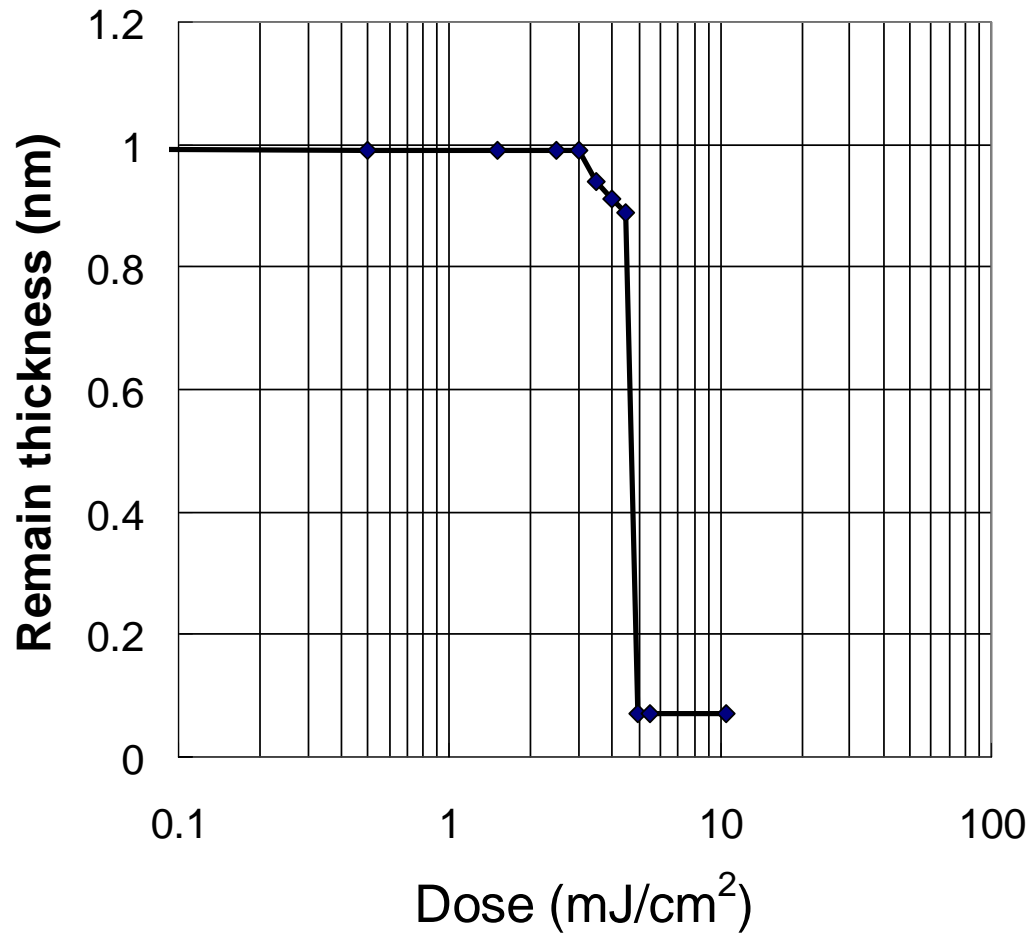
# Partial pressure displacement after and before exposures

## Round Robin



# Sensitivity Curve of Round Robin Sample

$$E_0 = 4.99 \text{ mJ/cm}^2$$



# Summary (1/2)

<b>Total pressure (Pa)</b>	<b><math>4.02 \times 10^{-7}</math></b>
<b>molecules/s/cm<sup>2</sup></b>	<b><math>2.39 \times 10^{14}</math></b>
<b>Sensitivity</b>	<b>4.99 mJ/cm<sup>2</sup></b>
<b>molecules/cm<sup>2</sup></b>	<b><math>2.39 \times 10^{16}</math></b>

$$M (\text{molecules} / \text{s} / \text{cm}^2) = \frac{P(\text{Pa}) \times 300(\text{l} / \text{s}) \times 6.02 \times 10^{23} (\text{molecules})}{22.4(\text{l}) \times 760(\text{torr}) \times 133.32(\text{Pa} / \text{torr}) \times 0.4(\text{cm}) \times 0.4(\text{cm})}$$

# Summary (2/2)

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Partial pressure displacement after and before exposure (Pa)

<b>H, H2</b>	<b>CO</b>	<b>CO2</b>	<b>Isobutene</b>	<b>Benzene</b>	<b>t-butylbenzene</b>	<b>≥45</b>	<b>Total</b>
<b>1.83E-05</b>	<b>4.25E-06</b>	<b>5.95E-06</b>	<b>2.66E-07</b>	<b>5.96E-08</b>	<b>2.68E-07</b>	<b>3.32E-08</b>	<b>4.02E-05</b>
<b>4.55E-01</b>	<b>1.06E-01</b>	<b>1.48E-01</b>	<b>6.62E-03</b>	<b>1.48E-03</b>	<b>6.68E-03</b>	<b>8.26E-04</b>	<b>Ratio</b>