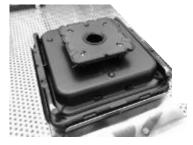


#### Reticle shipping in EUV-pods

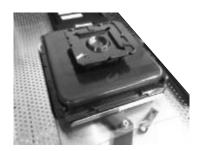
John Zimmerman 30 September 2012

EUV Symposium 2012, Mask TWG

#### Introduction

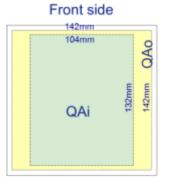


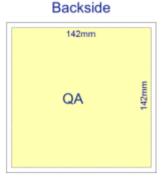
Entegris EUV-pod



Gudeng EUV-pod

- Two suppliers of dual pods have been qualified for use in NXE scanners
- In addition, a shipping test was done to check performance using supplier packaging and commercial transport
  - Test is a practical test for high confidence interval for meeting the targeted performance
- Particle adders on the reticle are counted in separate areas front side and back side using a Reflex TT 90 particle measurement system

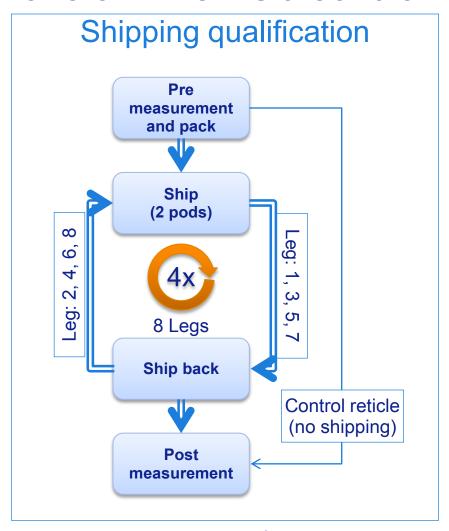




The measurement area is 146mm x 146mm



#### The shipping test requires 3 shipping boxes, one of which is a control



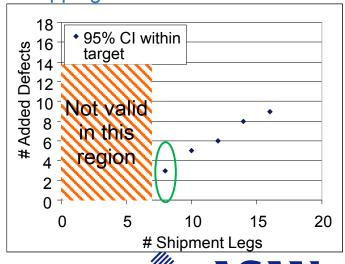
Round trip is not required; number of legs is what is important

Adder targets for 8 shipping legs

Side of reticle	Area	95% CI Adder Target*	Particle size (nm)
Front	QAi	3	≥ 85
Front	QAo	3	≥ 200
Back	QA	3	≥ 3000

\* Includes pre- and post-metrology with manual reticle handling

Poisson statistics are used to establish practical targets for the shipping test



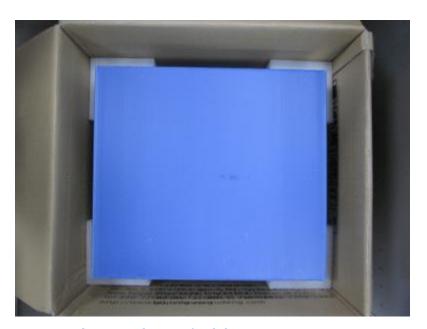
# The Gudeng EUV-pods are shipped using Gudeng's packaging

Gudeng order code for EUV-pod and shipping container: 9001-0001221



Inner box packed with prescanned reticle in Gudeng EUV-pod

Outer box dimensions: 60cm x 57cm x 42cm

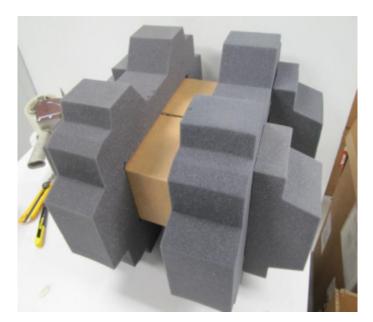


Inner box (with cover closed) in outer carton



# The Entegris 1005 EUV-pods are shipped using Entegris' packaging

Entegris order code for EUV-pod and shipping container: EUV-1005A-A110



Inner box packed with prescanned reticle in Entegris EUV-pod

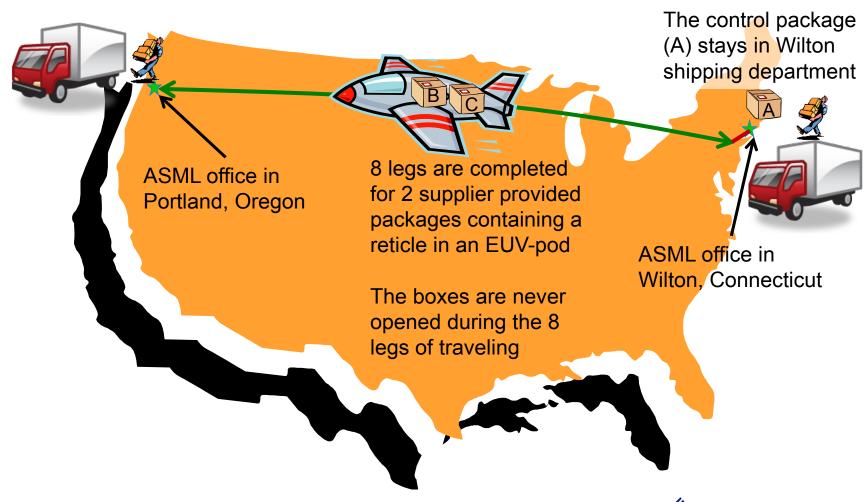
Outer box dimensions: 51cm x 51cm x 35.6cm



Inner box in outer carton



# Transportation of the packages involved several modes of commercial transportation



# Both EUV-pod suppliers meet targets for shipping reticles

Supplier Reticle SN		Pod SN	Shipping box	Usage	Front		Back
Cupplici	retioic or	i ou oit		Osago	QAi	QAo	QA
Α	$A_R$	A <sub>A</sub>	$A_{AX}$	Control 266 hours storage	0	0	0
	$B_R$	$B_A$	$B_AX$	Shipping	0	0	0
	$C_R$	$C_A$	$C_AX$	Shipping	1	2	2
В	$D_R$ $A_B$	٨	Control				
		$A_{BX}$	433 hours storage	0	0	3	
	$E_R$	$B_B$	$B_BX$	Shipping	0	0	3
	$F_R$	$C_B$	$C_{BX}$	Shipping	2	0	0

#### Subscript key:

R = reticle

A = supplier A

B = supplier B

X = shipping box

Defect adders measured on a Reflex TT 90 and includes pre- and post-metrology with manual reticle handling

