



# USE OF EUV PODS at imec

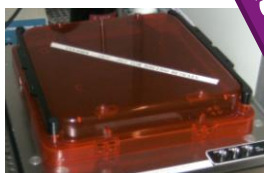
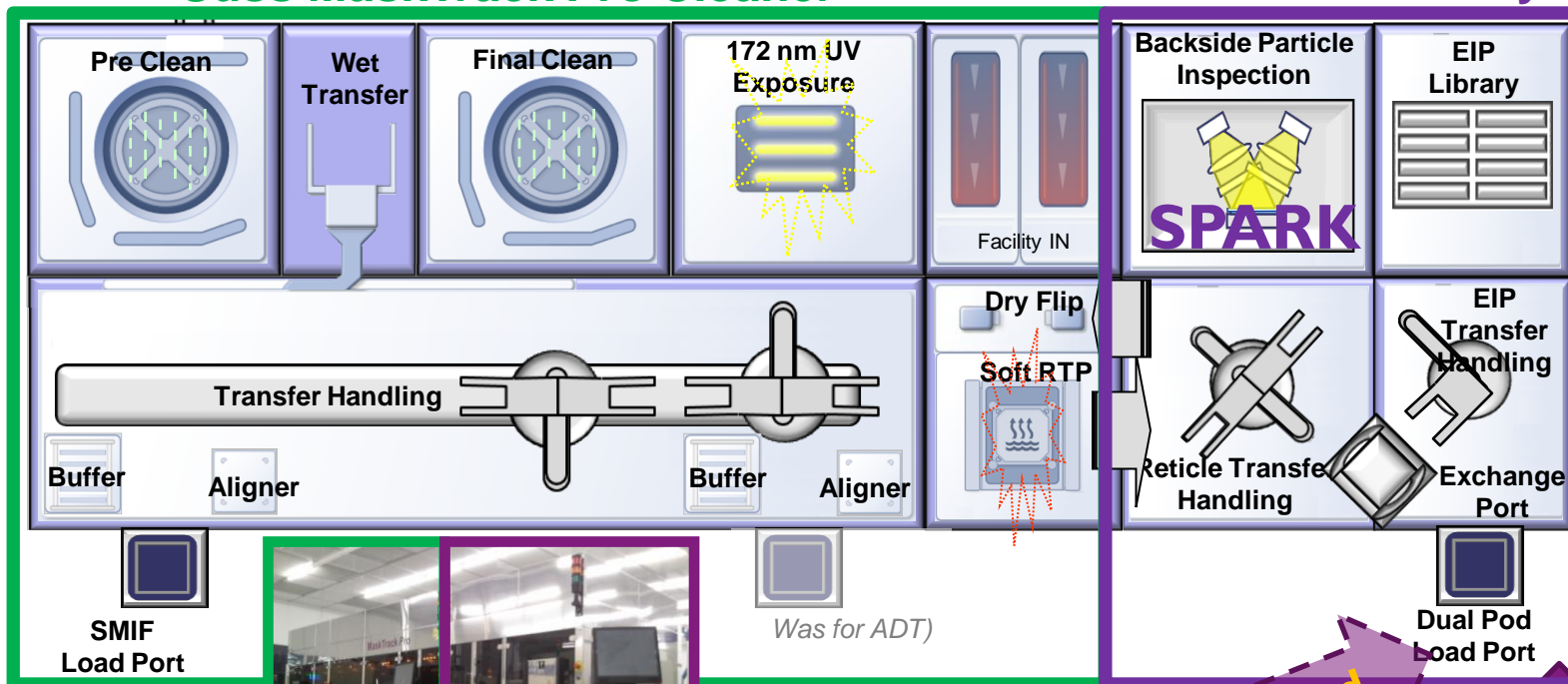
**RIK JONCKHEERE**  
**@ IEUVI MASK TWG, 30 SEPTEMBER 2012**



# UNIQUE INFRASTRUCTURE REALIZED INTEGRATING CLEANING, BACK-SIDE INSPECTION AND AUTOMATED HANDLING OF NXE3100 RETICLES

## Süss MaskTrack Pro Cleaner

## Süss MT Pro InSync



RSP200

Mask shop

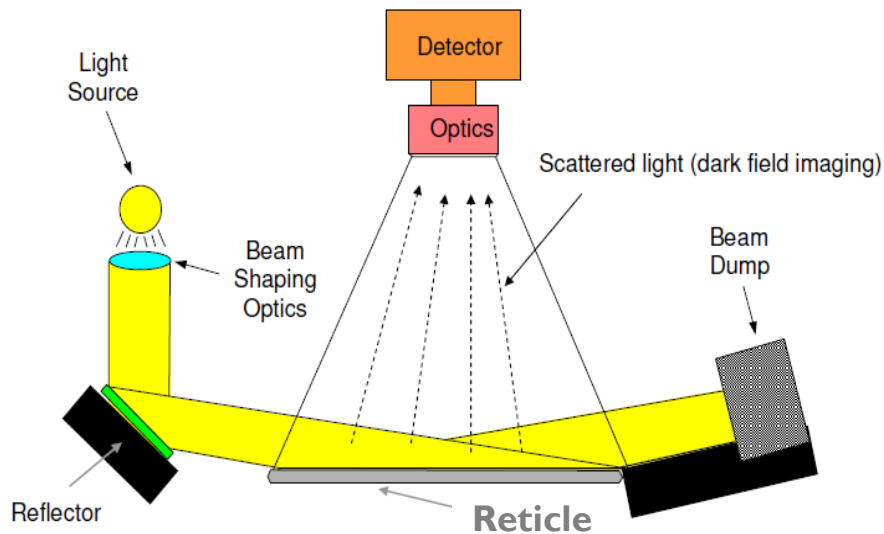
Shippable EUV POD to be established



EUV POD Type A

NXE3100

# RETICLE BACK-SIDE INSPECTION



**Darkfield full substrate imaging technology**

Nanda | Tech® → nanometrics



## Typical Performance

Particle detection size	150nm (via PSL)
Routine use (back-side)	>95% capture rate >250nm
Defect size repeatability	>90%
Measurement time	< 5min
Defect detection on front-side	Empty areas, needs dedicated calibration

Assignment of a size to a detection is based on the intensity of the scattered light!  
**DISCLAIMER: Calibration done for PSL. Mind that the sizing accuracy for an arbitrary “defect” with a given shape and morphology may be limited.**

# OUR **TARGET** SCENARIO FOR MASK HANDLING

## New NXE3100 reticles

- ▶ Receive the reticle in EUV pod.
- ▶ Inspect reticle back-side on SPARK.
- ▶ Evaluate inspection results against practical target “OK for NXE3100”
  - If OK: Reticle in Type A EUV Pod can be moved to Scanner
  - If not OK: Clean reticle to reach OK status ( + follow-up if not possible)
- ▶ Reticle mates with fixed EUV pod.

## Routine check of NXE3100 reticles in use (particle monitoring)

- ▶ Same way, automated, via its EUV pod Type A in use on the NXE3100

**All via fully automated handling within MT Pro + InSync**

# OUR PRESENT SCENARIO FOR MASK HANDLING

## New NXE3100 reticles

- ▶ The reticle is received from the mask shop in ...
  - ... shipping box: manual load into RSP200, auto transfer into EUV pod on InSync
  - ... RSP200: auto transfer into EUV pod on InSync
  - ... EUV pod: so far it was not yet fully considered shippable
- ▶ Reticle back-side is inspected on SPARK.
- ▶ Evaluate inspection results against practical target “OK for NXE3100”
  - Still operator decision (inspired by # detections)
- ▶ Reticle mates with fixed EUV pod.

## Routine check of NXE3100 reticles in use (particle monitoring)

- ▶ Same way, automated, via its EUV pod Type A in use on the NXE3100

**All via fully automated handling within MT Pro + InSync**

# EUV POD RELATED...

## EUV pod status

- ▶ So far only **Entegris pods Type A** in use at imec.
- ▶ Imec ordered **modified Type B of Entegris** (InSync requiring “pockets”).
- ▶ The latter is now less relevant because of shipping data for Type A ?
- ▶ **Gudeng pods**: More recently qualified for NXE3100 by ASML. Modification to InSync EIP gripper scheduled. Hence not used at imec so far.

## EUV pod cleanliness testing (Entegris Type A)

- ▶ 1<sup>st</sup> test via 20x open/close cycling on Insync:  
no adder for new pod, nor for one **after ~10 months of use**

## Shipping results in EUV pods (Entegris Type A)

- ▶ 2 plates, prequalified on SPARK, sent back and forth to US, one site each
  - **Front-side** : both plates have zero adders >250nm
  - **Back-side** : 1<sup>st</sup> plate has 2 adders >1 $\mu$ m, 2<sup>nd</sup> plate has 6 such adders

Need to establish shipping by/from mask shop in EUV pod !!  
(= removable hard pellicle, assuring FS cleanliness)

# CONCLUSIONS

- ▶ **Infrastructure** in place for integrated **cleaning, automated handling** and **back-side inspection** of NXE reticles (interfaced to scanner via EUV pods).
- ▶ **Particle adders by on-site handling are minimized.**
- ▶ Very valuable for **learning** about particle contamination of NXE reticles, and **avoiding** it.
- ▶ *Not shown here, but see my presentation in session 3 at EUVL Symposium*
  - Back-side monitoring helps a lot to trace overlay critical particles, but still **misses capability to differentiate** between those and other (large) detections.
  - Infrastructure and procedures in place ...  
**allow to reveal particle adders by other sources**
- ▶ Our intention and suggestion is ...  
To start using **EUV pods for shipping** from the mask shop.

A large, abstract graphic of purple smoke or ink splatters, starting from the top left and flowing downwards towards the center of the page.

**ASPIRE  
INVENT  
ACHIEVE**



*Details: see session 3 at EUVL Symposium*